

Material Technical Data Sheet (Resin DL Technology)

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Handling Notice

Resin Materials

- Always wear gloves when handling uncured resin. If skin contact with resin occurs, flush with plenty of water and use soap if available for several minutes. If skin reactions occur, it could require medical treatment immediately.
- Store the product in a cool, dry, and well-ventilated place and avoid direct sun light.
- Do not expose this light-sensitive material to direct light source when opening the bottle.
- Resin in tank should be filtered before reuse.
- Wasted resin can be exposed under the sunlight/UV light until it solidified for disposal as plastic waste.

We recommend following OSHA Personal Protective Equipment guideline and selecting protective equipment. Read more: Occupational Safety and Health Administration, <https://www.osha.gov/>

Chemical Information

All thermal energy reactions of materials can really depend on the properties like its glass transition temperature, melting point, and environmental conditions (e.g., print bed temperature, nozzle temperature, printer model, and cooling fans control) causing it to melt or solidify.

The information provided in this sheet is based on certain testing conditions that should help users to make an independent determination of the usage and wastage of the materials in a safe manner.



Resin Materials

- The HDT of resins is a temperature range under certain testing conditions measured by ASTM D648.
- This does not explain for the resin that there is no chemical change or energy absorption below the temperature of HDT. It explains when a resin deforms under a specified load, due to a phase change.
- The thermal energy reaction is considered as an irreversible process, which means that the materials cannot be converted back to liquid for reuse.

Document History

Date	Description	Version
2020-11-25	Initial Draft	20.11.A
2021-04-11	Add ProRigidHS	21.04.A



EeezCast Resin

The EeezCast resin has the properties of less ash residual, high resolution, and low shrinkage rate that can achieve a high casting yield, making it ideal for use in lost-wax casting of intricate jewelry design.

IDENTIFICATION		
Material Name	EeezCast Resin	
Resin Model	F1	
Application	Casting for jewelry and metal parts	
For use with	<input checked="" type="checkbox"/> CastPro100 xP <input checked="" type="checkbox"/> PartPro100 xP <input type="checkbox"/> PartPro120 xP <input type="checkbox"/> PartPro150 xP	
Layer Height	<input type="checkbox"/> 200 <input type="checkbox"/> 100 <input checked="" type="checkbox"/> 50 <input checked="" type="checkbox"/> 25 micron	
SPECIFICATIONS		
Color	Yellow	
Package Available	1kg (2 x 500g bottle per package)	
Viscosity @25°C	150-300	
Specific gravity @25°C	1.0-1.2 g/cm ³	
MECHANICAL PROPERTIES	TEST METHOD	
Hardness (Scale D)	ASTM D2240	Shore D 60±10
Tensile Strength (MPa)	ASTM D638	--
Tensile Modulus (MPa)	ASTM D638	--
Elongation	ASTM D638	--
Flexural Strength (MPa)	ASTM D790	--
Flexural Modulus (MPa)	ASTM D790	--
Notched Izod Impact (J/m)	ASTM D256	--
HDT (°C @0.45MPa)	ASTM D648	--
OTHERS		
Clean Settings	Clean liquid	75% or 95% alcohol
	Limit Clean (soaking) time	<10 mins
Post-curing Settings (Depend on Post-curing machine)	EeezeCure180: preset 2	▲ 5 mins
	MultiCure180: preset 4 (Active Light fully on, Power Level 100%)	▲ 5 mins
	▲ Put the object into the water-filled transparent cup	
Storage temperature	10 - 32 °C (50 - 90 °F).	
Shipping temperature	< 60°C	
Operating temperature	◆ Refer to printer operating temperature	



EeezCast+ Resin

The wax-like EeezCast+ resin delivers prints with intricate details and smooth surfaces. It leaves no ash or residue behind after burnout and produces extremely accurate casting results. EeezCast+ is the go-to resin material for jewelry and other investment castings. Meanwhile, EeezCast+ Resin owns vividness color and good shrinkage rate. For those who enjoy producing casting object, EeezCast+ Resin should be another good choice.

IDENTIFICATION		
Material Name	EeezCast+ Resin	
Resin Model	F2	
Application	Casting for jewelry and metal parts	
For use with	<input checked="" type="checkbox"/> CastPro100 xP <input checked="" type="checkbox"/> PartPro100 xP <input checked="" type="checkbox"/> PartPro120 xP <input type="checkbox"/> PartPro150 xP	
Layer Height	<input type="checkbox"/> 200 <input type="checkbox"/> 100 <input checked="" type="checkbox"/> 50 <input checked="" type="checkbox"/> 25 micron	
SPECIFICATIONS		
Color	Brown	
Package Available	1kg (2 x 500g bottle per package)	
Viscosity @25°C	200-360	
Specific gravity @25°C	1.1-1.3 g/cm ³	
MECHANICAL PROPERTIES	TEST METHOD	
Hardness (Scale D)	ASTM D2240	Shore D 70±10
Tensile Strength (MPa)	ASTM D638	--
Tensile Modulus (MPa)	ASTM D638	--
Elongation	ASTM D638	--
Flexural Strength (MPa)	ASTM D790	--
Flexural Modulus (MPa)	ASTM D790	--
Notched Izod Impact (J/m)	ASTM D256	--
HDT (°C @0.45MPa)	ASTM D648	--
OTHERS		
Clean Settings	Clean liquid	Eta Cohol or 95% alcohol
	Limit Clean (soaking) time	<5 mins or <1min
Post-curing Settings (Depend on Post-curing machine)	EeezeCure180: preset 2	▲ 30 mins
	MultiCure180: preset 4 (Active Light fully on, Power Level 100%)	▲ 30 mins
	▲ Put the object into the water-filled transparent cup	
Storage temperature	10 - 32 °C (50 - 90 °F).	
Shipping temperature	< 60°C	
Operating temperature	◆ Refer to printer operating temperature	



EeezMold Resin

The EeezMold resin has the properties of high hardness, high resolution, and high temperature resistance, making it ideal for use in printing master models for producing rubber molds.

IDENTIFICATION		
Material Name	EeezMold	
Resin Model	K1	
Application	Heat resistant and rubber mold for jewelry	
For use with	<input checked="" type="checkbox"/> CastPro100 xP <input checked="" type="checkbox"/> PartPro100 xP <input type="checkbox"/> PartPro120 xP <input type="checkbox"/> PartPro150 xP	
Layer Height	<input type="checkbox"/> 200 <input type="checkbox"/> 100 <input checked="" type="checkbox"/> 50 <input checked="" type="checkbox"/> 25 micron	
SPECIFICATIONS		
Color	Dark green	
Package Available	1kg (2 x 500g bottle per package)	
Viscosity @25°C	880-980	
Specific gravity @25°C	1.13-1.18 g/cm ³	
MECHANICAL PROPERTIES	TEST METHOD	
Hardness (Scale D)	ASTM D2240	Shore D 80±10
Tensile Strength (MPa)	ASTM D638	30-35
Tensile Modulus (MPa)	ASTM D638	1100-1400
Elongation	ASTM D638	0.5-5.5%
Flexural Strength (MPa)	ASTM D790	80~90
Flexural Modulus (MPa)	ASTM D790	1900~2500
Notched Izod Impact (J/m)	ASTM D256	15-20
HDT (°C @0.45MPa)	ASTM D648	110-150
OTHERS		
Clean Settings	Clean liquid	75% or 95% alcohol
	Limit Clean (soaking) time	< 10 mins
Post-curing Settings (Depend on Post-curing machine)	EeezeCure180: preset 2	≥ 20 mins
	MultiCure180: preset 4 (Active Light fully on, Power Level 100%)	≥ 10 mins
Storage temperature	10 - 32 °C (50 - 90 °F).	
Shipping temperature	< 60°C	
Operating temperature	◆ Refer to printer operating temperature	



ProAccure Resin

The ProAccure resin has the properties of good hardness, resolution, and formability, making it ideal for use in making functional prototypes that require high accuracy and stiffness.

IDENTIFICATION		
Material Name	ProAccure	
Resin Model	D3	
Application	High stiff and strong, functional prototypes	
For use with	<input checked="" type="checkbox"/> CastPro100 xP <input checked="" type="checkbox"/> PartPro100 xP <input checked="" type="checkbox"/> PartPro120 xP <input type="checkbox"/> PartPro150 xP	
Layer Height	<input type="checkbox"/> 200 <input checked="" type="checkbox"/> 100 <input checked="" type="checkbox"/> 50 <input checked="" type="checkbox"/> 25 micron	
SPECIFICATIONS		
Color	Orange	
Package Available	1kg (2 x 500g bottle per package)	
Viscosity @25°C	450-750	
Specific gravity @25°C	1.11-1.15 g/cm ³	
MECHANICAL PROPERTIES	TEST METHOD	
Hardness (Scale D)	ASTM D2240	Shore D 80±10
Tensile Strength (MPa)	ASTM D638	35-45
Tensile Modulus (MPa)	ASTM D638	1400-1700
Elongation	ASTM D638	3-7%
Flexural Strength (MPa)	ASTM D790	60-70
Flexural Modulus (MPa)	ASTM D790	1500-1800
Notched Izod Impact (J/m)	ASTM D256	25-30
HDT (°C @0.45MPa)	ASTM D648	--
OTHERS		
Clean Settings	Clean liquid	75% or 95% alcohol
	Limit Clean (soaking) time	< 10 mins
Post-curing Settings (Depend on Post-curing machine)	EeezeCure180: preset 2	≥ 10 mins
	MultiCure180: preset 4 (Active Light fully on, Power Level 100%)	≥ 7 mins
Storage temperature	10 - 32 °C (50 - 90 °F).	
Shipping temperature	< 60°C	
Operating temperature	◆ Refer to printer operating temperature	



ProUtility Resin

The ProUtility resin has the properties of good hardness, resolution, and formability, making it ideal for use in making general purpose prototyping and visual models.

IDENTIFICATION		
Material Name	ProUtility	
Resin Model	E2	
Application	Hobby model Prototyping	
For use with	<input checked="" type="checkbox"/> CastPro100 xP <input checked="" type="checkbox"/> PartPro100 xP <input checked="" type="checkbox"/> PartPro120 xP <input type="checkbox"/> PartPro150 xP	
Layer Height	<input type="checkbox"/> 200 <input checked="" type="checkbox"/> 100 <input checked="" type="checkbox"/> 50 <input checked="" type="checkbox"/> 25 micron	
SPECIFICATIONS		
Color	Grey	
Package Available	1kg (2 x 500g bottle per package)	
Viscosity @25°C	450-750	
Specific gravity @25°C	1.0-1.2 g/cm ³	
MECHANICAL PROPERTIES	TEST METHOD	
Hardness (Scale D)	ASTM D2240	Shore D 80±10
Tensile Strength (MPa)	ASTM D638	25-40
Tensile Modulus (MPa)	ASTM D638	700-1100
Elongation	ASTM D638	3-7%
Flexural Strength (MPa)	ASTM D790	55-65
Flexural Modulus (MPa)	ASTM D790	1400-1700
Notched Izod Impact (J/m)	ASTM D256	25-35
HDT (°C @0.45MPa)	ASTM D648	--
OTHERS		
Clean Settings	Clean liquid	75% or 95% alcohol
	Limit Clean (soaking) time	< 10 mins
Post-curing Settings (Depend on Post-curing machine)	EeezeCure180: preset 2	≥ 10 mins
	MultiCure180: preset 4 (Active Light fully on, Power Level 100%)	≥ 5 mins
Storage temperature	10 - 32 °C (50 - 90 °F).	
Shipping temperature	< 60°C	
Operating temperature	◆ Refer to printer operating temperature	



ProHighTemp Resin

The ProHighTemp resin has the properties of high hardness, resolution, and temperature resistance, making it ideal for use in printing master models for producing rubber molds.

IDENTIFICATION		
Material Name	ProHighTemp	
Resin Model	K1	
Application	Heat resistant and rubber mold for jewelry	
For use with	<input checked="" type="checkbox"/> CastPro100 xP <input checked="" type="checkbox"/> PartPro100 xP <input checked="" type="checkbox"/> PartPro120 xP <input type="checkbox"/> PartPro150 xP	
Layer Height	<input type="checkbox"/> 200 <input type="checkbox"/> 100 <input checked="" type="checkbox"/> 50 <input checked="" type="checkbox"/> 25 micron	
SPECIFICATIONS		
Color	Dark green	
Package Available	1kg (2 x 500g bottle per package)	
Viscosity @25°C	880-980	
Specific gravity @25°C	1.13-1.18 g/cm ³	
MECHANICAL PROPERTIES	TEST METHOD	
Hardness (Scale D)	ASTM D2240	Shore D 80±10
Tensile Strength (MPa)	ASTM D638	30-35
Tensile Modulus (MPa)	ASTM D638	1100-1400
Elongation	ASTM D638	0.5-5.5%
Flexural Strength (MPa)	ASTM D790	80-90
Flexural Modulus (MPa)	ASTM D790	1900-2500
Notched Izod Impact (J/m)	ASTM D256	15-20
HDT (°C @0.45MPa)	ASTM D648	110-150
OTHERS		
Clean Settings	Clean liquid	75% or 95% alcohol
	Limit Clean (soaking) time	< 10 mins
Post-curing Settings (Depend on Post-curing machine)	EeezeCure180: preset 2	≥ 20 mins
	MultiCure180: preset 4 (Active Light fully on, Power Level 100%)	≥ 10 mins
Storage temperature	10 - 32 °C (50 - 90 °F).	
Shipping temperature	< 60°C	
Operating temperature	◆ Refer to printer operating temperature	



ProBlueHS Resin

ProBlueHS is used with UFF tank, which can increase the printing speed up greatly. It features low viscosity (80~180cp) for operating and cleaning easiness.

IDENTIFICATION		
Product Name	ProBlueHS	
Resin Model	M3	
Application	High speed prototype	
For use with	<input type="checkbox"/> CastPro100 xP <input type="checkbox"/> PartPro100 xP <input checked="" type="checkbox"/> PartPro120 xP <input type="checkbox"/> PartPro150 xP	
Layer Height	<input type="checkbox"/> 200 <input checked="" type="checkbox"/> 100 <input type="checkbox"/> 50 <input type="checkbox"/> 25 micron	
SPECIFICATIONS (LIQUID MATERIAL)		
Color	Blue	
Package Available	1kg (2 x 500g bottle per package)	
Viscosity @25°C	130±50	
Specific gravity @25°C	1.1~1.2	
MECHANICAL PROPERTIES		
Hardness (ASTMD2240)	Shore D 85±10	
Tensile Strength (MPa)	30 ~ 35	
Young's Modulus (MPa)	1700 ~ 2100	
Elongation (%)	1 ~ 2	
Flexural Strength (MPa)	20 ~ 25	
Flexural Modulus (MPa)	120 ~ 240	
Notched Izod Impact (J/m)	10 ~ 15	
Heat deflection temperature (°C)	--	
OTHERS		
Clean Settings	Clean liquid	75% or 95% alcohol
	Limit Clean (soaking) time	< 10 mins
Post-curing Settings (Depend on Post-curing machine)	EeezeCure180: preset 2	15 mins
	MultiCure180: preset 4 (Active Light fully on, Power Level 100%)	15 mins
Storage temperature	10 - 32°C (50 -90 °F)	
Shipping temperature	< 60°C	
Operating temperature	◆ Refer to printer operating temperature	



ProFlex Resin

The ProFlex is the featuring flexible parts that simulate the flexibility of rubber.

IDENTIFICATION		
Product Name	ProFlex	
Resin Model	B2	
Application	Cushioning and damping prototype, Handles and grips, soft model	
For use with	<input type="checkbox"/> CastPro100 xP <input type="checkbox"/> PartPro100 xP <input checked="" type="checkbox"/> PartPro120 xP <input checked="" type="checkbox"/> PartPro150 xP	
Layer Height	<input type="checkbox"/> 200 <input checked="" type="checkbox"/> 100 <input type="checkbox"/> 50 <input type="checkbox"/> 25 micron	
SPECIFICATIONS (LIQUID MATERIAL)		
Color	Black	
Package Available	1kg (2 x 500g bottle per package)	
Viscosity @25°C	800±200	
Specific gravity @25°C	1.136	
MECHANICAL PROPERTIES		
Hardness (ASTMD2240)	Shore A 65±10	
Tensile Strength (MPa)	3 ~ 6 (Refer ISO20795)	
Young's Modulus (MPa)	3 ~ 6 (Refer ISO20795)	
Elongation (%)	60 ~ 90 (Refer ISO20795)	
Flexural Strength (MPa)	--	
Flexural Modulus (MPa)	--	
Notched Izod Impact (J/m)	--	
Heat deflection temperature (°C)	--	
OTHERS		
Clean Settings	Clean liquid	75% or 95% alcohol
	Limit Clean (soaking) time	< 10 mins
Post-curing Settings (Depend on Post-curing machine)	EeezeCure180: preset 2	10 mins
	MultiCure180: preset 4 (Active Light fully on, Power Level 100%)	5 mins
Storage temperature	10 - 32°C (50 -90 °F)	
Shipping temperature	< 60°C	
Operating temperature	◆ Refer to printer operating temperature	



ProForm Resin

ProForm resin provides a wide range of applications and moderate rigidity, making it suitable for general design outputs and engineering design prototyping.

IDENTIFICATION		
Product Name	ProForm	
Resin Model	E3	
Applications (Industries)	Hobby model prototyping	
For use with	<input type="checkbox"/> CastPro100 xP <input checked="" type="checkbox"/> PartPro100 xP <input checked="" type="checkbox"/> PartPro120 xP <input type="checkbox"/> PartPro150 xP	
Layer Height	<input type="checkbox"/> 200 <input checked="" type="checkbox"/> 100 <input checked="" type="checkbox"/> 50 <input checked="" type="checkbox"/> 25 micron	
SPECIFICATIONS (LIQUID MATERIAL)		
Color	Black	
Package Available	1kg (2 x 500g bottle per package)	
Viscosity @25°C	1150±150	
Specific gravity @25°C	1.1~1.3	
MECHANICAL PROPERTIES		
Hardness (ASTMD2240)	Shore D 80±10	
Tensile Strength (MPa)	25 ~ 40	
Young's Modulus (MPa)	1300 ~ 1600	
Elongation (%)	3 ~ 7	
Flexural Strength (MPa)	50 ~ 70	
Flexural Modulus (MPa)	1800 ~ 2100	
Notched Izod Impact (J/m)	15 ~ 20	
Heat deflection temperature (°C)	--	
OTHERS		
Clean Settings	Clean liquid	75% or 95% alcohol
	Limit Clean (soaking) time	< 10 mins
Post-curing Settings (Depend on Post-curing machine)	EeezeCure180: preset 2	15 mins
	MultiCure180: preset 4 (Active Light fully on, Power Level 100%)	10 mins
Storage temperature	10 - 32°C (50 -90 °F)	
Shipping temperature	< 60°C	
Operating temperature	◆ Refer to printer operating temperature	



ProHighTemp+ Resin

ProHighTemp+ resin has excellent resistance and high-definition details. After being properly baked in the oven, the object can withstand a heat distortion temperature over 250 degrees.

IDENTIFICATION		
Product Name	ProHighTemp+	
Resin Model	K2	
Applications (Industries)	Jewelry rubber molds Precise prototypes with high temperature resistance	
For use with	<input type="checkbox"/> CastPro100 xP <input type="checkbox"/> PartPro100 xP <input checked="" type="checkbox"/> PartPro120 xP <input type="checkbox"/> PartPro150 xP	
Layer Height	<input type="checkbox"/> 200 <input type="checkbox"/> 100 <input checked="" type="checkbox"/> 50 <input checked="" type="checkbox"/> 25 micron	
SPECIFICATIONS (LIQUID MATERIAL)		
Color	Sun Orange	
Package Available	1kg (2 x 500g bottle per package)	
Viscosity @25°C	900±150	
Specific gravity @25°C	1.1~1.2	
MECHANICAL PROPERTIES		
Hardness (ASTMD2240)	Shore D 85±10	
Tensile Strength (MPa)	20 ~ 40	
Young's Modulus (MPa)	1000 ~ 1300	
Elongation (%)	2 ~ 4	
Flexural Strength (MPa)	65 ~ 75	
Flexural Modulus (MPa)	1000 ~ 2000	
Notched Izod Impact (J/m)	15 ~ 20	
Heat deflection temperature (°C)	>250	
OTHERS		
Clean Settings	Clean liquid	75% or 95% alcohol
	Limit Clean (soaking) time	< 10 mins
Post-curing Settings (Depend on Post-curing machine)	EeezeCure180: preset 2	30 minutes on each side of the object
	MultiCure180: preset 4 (Active Light fully on, Power Level 100%)	30 minutes on each side of the object
Storage temperature	10 - 32°C (50 -90 °F)	
Shipping temperature	< 60°C	
Operating temperature	◆ Refer to printer operating temperature	



Surgical Guide Resin

The printing and processing parameters tailored specifically for the surgical guide ensure precise shaping in the area around the drill sleeve, thereby ensuring precise drilling and achieving the best fit accuracy when the patient is subsequently inserted into the mouth.

IDENTIFICATION		
Product Name	Surgical Guide	
Resin Model	G3	
Applications (Industries)	Surgical Guide	
For use with	<input type="checkbox"/> CastPro100 xP <input type="checkbox"/> PartPro100 xP <input checked="" type="checkbox"/> PartPro120 xP <input type="checkbox"/> PartPro150 xP	
Layer Height	<input type="checkbox"/> 200 <input checked="" type="checkbox"/> 100 <input checked="" type="checkbox"/> 50 <input checked="" type="checkbox"/> 25 micron	
SPECIFICATIONS (LIQUID MATERIAL)		
Color	Aqua Green	
Package Available	1kg (2 x 500g bottle per package)	
Viscosity @25°C	250±50	
Specific gravity @25°C	1.1~1.2	
MECHANICAL PROPERTIES		
Hardness (ASTMD2240)	Shore D 80±10	
Tensile Strength (MPa)	--	
Young's Modulus (MPa)	--	
Elongation (%)	--	
Flexural Strength (MPa)	95 ~ 105 (Refer ISO20795)	
Flexural Modulus (MPa)	2200 ~ 2500 (Refer ISO20795)	
Notched Izod Impact (J/m)	--	
Heat deflection temperature (°C)	--	
OTHERS		
Clean Settings	Clean liquid	75% or 95% alcohol
	Limit Clean (soaking) time	< 10 mins
Post-curing Settings (Depend on Post-curing machine)	EezeCure180: preset 2	10 mins
	MultiCure180: preset 4 (Active Light fully on, Power Level 100%)	10 mins
Storage temperature	10 - 32°C (50 -90 °F)	
Shipping temperature	< 60°C	
Operating temperature	◆ Refer to printer operating temperature	

- ◆ CastPro100 xP, PartPro100 xP, PartPro120 xP: 20 - 30 °C (68 - 86 °F) / 40-60%RH
PartPro150 xP: 25 °C ±3 °C (77 °F ± 5.4 °F) / 60%RH



ProRigidHS

The ProRigidHS is an engineering resin designed for stiffness and precision, highly resistant to deformation over time.

Used with UFF tank, which can increase the printing speed up greatly.

IDENTIFICATION		
Product Name	ProRigidHS	
Resin Model	D7	
Applications (Industries)		
For use with	<input type="checkbox"/> CastPro100 xP <input type="checkbox"/> PartPro100 xP <input checked="" type="checkbox"/> PartPro120 xP <input type="checkbox"/> PartPro150 xP	
Layer Height	<input type="checkbox"/> 200 <input checked="" type="checkbox"/> 100 <input type="checkbox"/> 50 <input type="checkbox"/> 25 micron	
SPECIFICATIONS (LIQUID MATERIAL)		
Color	Clear	
Package Available	1kg (2 x 500g bottle per package)	
Viscosity @25°C	250±50	
Specific gravity @25°C	1.05~1.15	
MECHANICAL PROPERTIES		
Hardness (ASTMD2240)	Shore D 90±10	
Tensile Strength (MPa)	50 ~ 60	
Young's Modulus (MPa)	2000 ~ 2500	
Elongation (%)	3 ~ 4	
Flexural Strength (MPa)	95 ~ 100	
Flexural Modulus (MPa)	2300 ~ 2700	
Notched Izod Impact (J/m)	15 ~ 17	
Heat deflection temperature (°C)	--	
OTHERS		
Clean Settings	Clean liquid	95% alcohol
	Limit Clean (soaking) time	< 10 mins
Post-curing Settings (Depend on Post-curing machine)	EeezeCure180: preset 2	60 mins
	MultiCure180: preset 4 (Active Light fully on, Power Level 100%)	60 mins
Storage temperature	10 - 35°C (50 -95 °F)	
Shipping temperature	< 60°C	
Operating temperature	◆ Refer to printer operating temperature	